LOCATOR PINS

NYLON BALL TRANSFER

SUPPORT DISK

8X $\emptyset$ .3 THRU ALL

24.0

24.0

LOCATOR PINS TO KEEP DOME
CENTERED ON SUPPORT DISK

.19

DETAIL B

A

B

1.7

.3

A

STAINLESS STEEL
BASE PLATE

UHMA BLOCKS
SECURES TURNTABLE
TO BASE

SECTION A-A

NO METAL ON METAL
MOVEMENT OF TURNTABLE